

Metal Master

By



*Start First with the
Finish that Lasts!*



**Oil Base Primers
and Paints Especially
Designed For the
Ornamental Iron Industry.**

Sold in 1 Gallon Cans

Material Description	Part #	Color	Wt.
Satin Enamel Primer / Finish A modified resin blended with rust inhibiting pigments to provide a one-coat primer / finish. All colors are lead and chrome free. Satin Enamel was developed with a low gloss to reduce damage to the coating usually caused by rough handling. This product was developed to have good weather resistance and be flexible so not to chip, like gloss enamels, when abused Dry Time: @ 77° F. To Touch: 20 minutes Tack Free: 40 minutes Dry Hard: 24 hours	2100	Black Satin Enamel	9 lbs.
	2181	Brilliant White Satin Enamel	11 lbs.
	2109	Antique White Satin Enamel	11 lbs.
	2157	Dark Bronze Satin Enamel	9.75 lbs.
	2102	Chocolate Brown Satin Enamel	10 lbs.
	2185	Blued Steel Satin Enamel	10 lbs.
	3879	Flat Black Enamel	10 lbs.
	3100	LOW VOC - Satin Black Enamel	11.5 lbs.
Epoxy Primer This great product is a premium blend of epoxy and other premium resins. Epoxy Primer offers high solids, low VOC, excellent corrosion resistance and excellent adhesion characteristics. This primer can be top-coated with most paints normally within the hour. XL Thinner #2210 Highly Recommended. Dry Time: @ 77° F. To Touch: 30 minutes Tack Free: 45 minutes Re-Coat: 2 hours	1368	Gray-Green Epoxy Primer	11.5 lbs.
Hi-Solid Primer Our Premium Universal Quick Dry Primer is a quality product that offers high solids and low VOC. This product can be top-coated with epoxies, urethanes, acrylics, enamels and many other finishes without any critical re-coat time. Dry Time: @ 77° F. To Touch: 15 minutes Tack Free: 40 minutes Pot Life: 8 hrs. @ 77° F (25°C)	1369	Red Hi-Solids	12 lbs.
	1364	Grey Hi-Solids	12 lbs.
Shop Coat Primers A user friendly high solids paint that offers a low VOC, less than 3.5 lbs. per gallon. This product is a great economical value, offering the kind of protection you need. Can be top coated with most single packaged paints. Dry Time: @ 77° F. To Touch: 40-50 minutes Tack Free: 2 hours Dry Hard: 24 hours	2712	Red Shop Coat	12.25 lbs.
	1007	Grey Shop Coat	12.25 lbs.
Gloss Acrylic Enamels Especially formulated for miscellaneous metals requiring durable, fast drying, high gloss finishes. This product is tough, flexible and resistant to many chemicals and should be used with one of Sumter Coatings' Primers. Perfect for new or previously painted surfaces. Dry Time: @ 77° F. To Touch: 15 minutes Tack Free: 30 minutes Dry Hard: 3 hours	0090	Gloss Black Acrylic	8.75 lbs.
	0711	Gloss White Acrylic	9 lbs.