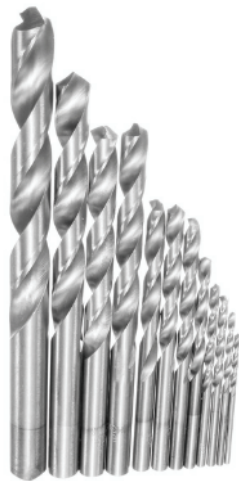


Desco High Speed Steel Drill Bits

For over 25 years Desco Tools has specialized in providing professional grade cutting and hand tools specially engineered for industrial applications. Our products are backed by our guarantee of satisfaction and we consider it our mission to provide the highest level of service and support to our customers.



High speed steel drill bits are the most widely used of all metal cutting tools and are probably the most indispensable mechanic's tool in existence. For a drill to remain sharp under the high temperatures generated by electric drilling, it must be made of High Speed Steel ("HSS"). Only HSS has sufficient alloys to withstand frictional heat up to 1000 degrees Fahrenheit without softening.



1-1/2" Hole Saw and Mandrel For Metal Cutting



Hole Saw - Cuts 1-1/2" Dia. Hole For Metal Cutting

80937



Mandrel - Fits Hole Saws 1-1/4" - 6" Chuck Size: 1/2" Removable Shank Pilot Bit.

81342



Part #	Diameter Size	Decimal Equivalent	Length
Bright Finish Drill Bits			
* 118° Split Point * Straight Shank * High Speed Steel * Highly Polished Flute * 10 per pack 1/4" and smaller * 5 per pack 17/64" and larger			
31004	1/16"	.0625	1-7/8"
31005	5/64"	.0781	2"
31006	3/32"	.0938	2-1/4"
31007	7/64"	.1094	2-5/8"
31008	1/8"	.1250	2-3/4"
31009	9/64"	.1406	2-7/8"
31010	5/32"	.1562	3-1/8"
31011	11/64"	.1719	3-1/4"
31012	3/16"	.1875	3-1/2"
31013	13/64"	.2031	3-5/8"
31014	7/32"	.2188	3-3/4"
31015	15/64"	.2344	3-7/8"
31016	1/4"	.2500	4"
31017	17/64"	.2656	4-1/8"
31018	9/32"	.2812	4-1/4"
31019	19/64"	.2969	4-3/8"
31020	5/16"	.3125	4-1/2"
31021	21/64"	.3281	4-5/8"
31022	11/32"	.3438	4-3/4"
31023	23/64"	.3594	4-7/8"
31024	3/8"	.3750	5"
31025	25/64"	.3906	5-1/8"
31026	13/32"	.4062	5-1/4"
31027	27/64"	.4219	5-3/8"
31028	7/16"	.4375	5-1/2"
31029	29/64"	.4531	5-5/8"
31030	15/32"	.4688	5-3/4"
31031	31/64"	.4844	5-7/8"
31032	1/2"	.5000	6"
Black Silver and Deming with 1/2" Reduced Shank			
* 118° Split Point * 6" Overall Length * High Speed Steel * Surface Treated * 3 Flats or Round Shank * Individually Packed			
41536	9/16"	.5625	6"
41540	5/8"	.6250	6"
41544	11/16"	.6875	6"
41548	3/4"	.7500	6"
41552	13/16"	.8125	6"
41556	7/8"	.8750	6"
41560	15/16"	.9375	6"
41564	1"	1.000	6"